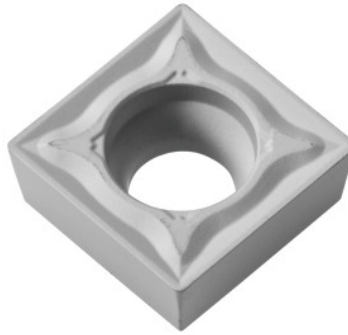


HOLEX**Indexable insert for turning SCMT 120408, for medium machining, Grade: HBT020****Order data**

Order number	260795 HBT020
GTIN	4062406257453
Item class	22D

Technical description

ISO code indexable insert	SCMT 120408
Cutting depth a_p	0.5 - 2.5 mm
Grade	HBT020
Chip breaker	PM
Cutting speed v_c main application	100 - 280 m/min
Main application	P
Corner radius	0.8 mm
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Feed f	0.12 - 0.3 mm/rev.
Coating	TiCN

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Type of product	Indexable insert for turning